



Work Order ID 58479

May 7, 2010 10:27:07 AM



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Item ID: D206-739-011

Accept



Setup Start



Revision ID:

Item Name: Dual Disabling

Stop



Start Date: 07/05/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 14/05/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr	Revision Nbr
N/A	Rev N/A

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

0.00

Photocopy bluefile and create labels per PPP D206-739-011CHG002

CY20A

100
10/05/20

Sol 10/05/20

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

110
10/05/20

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

Ensure that keys can be locked and unlocked for each D3370-041 and D3393-041 assembly.

Sol 10/05/20

60

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Item ID: D206-739-011**Accept****Setup****Start****Revision ID:****Item Name:** Dual Disabling**Stop****Start Date:** 07/05/2010 **Start Qty:** 1.00**Cust Item ID:****Required Date:** 14/05/2010 **Req'd Qty:** 1.00**Customer:****Reference:****Approvals:****Process Plan:****Date:****Tooling:****Date:****Run****Start****QC:****Date:****SPC (Y/N):****Date:****Stop****Sequence ID/
Work Center ID**

130

**Operation
Description****Set Up/
Run Hours****Draw
Number****Draw
Rev.****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

Packaging

Packaging

0.00

10-5-20

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-739-011
Location: 22 PPP Rev: B
Numbers For The Following: D3370-041
041 C4204 Record Key
D3393-

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

MF
10-5-20

Picklist Print

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Work Order ID: 58479



Parent Item: D206-739-011



Parent Item Name: Dual Disabling

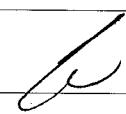
Start Date: 07/05/2010

Required Date: 14/05/2010

Comments: IPP Rev:E Re-Format 05-11-14 JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3370-041 		Manufactured	No			120	Each	13.0000	1			

Pedal Lock Assembly

Location	Loc Qty	Loc Code
ST492	13	
44257	3	<u>44257</u>
45749	3	
47276	2	
50718	5	

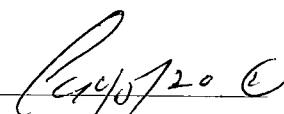
S D3393-041



Battery Lock Assembly

Location	Loc Qty	Loc Code
ST486	3	
58402	3	

58640



4.0 PARTS LIST

Part Number	Description
D206-739-011	DUAL DISABLING KIT
D3370-041	TAIL ROTOR PEDAL DISABLING KIT
D3370-051	* PEDAL LOCK ASSEMBLY
D3384-041	* CYCLIC SOCK
HX-81	* 1/4" -20 SOCKET HEAD CAP SCREW
AN960-416	* WASHER
D3373-5K	** KEY, REPLACEMENT
D3393-041	BATTERY DISABLING KIT
D3373-1K	** KEY, REPLACEMENT

* Shows in reference only, part is included in D3370-041 assembly above

** Shows in reference only, p/n for ordering replacement keys

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries